

Work Order ID 50822

July 22, 2009 4:19:28 PM



Page 1

Item ID: D2235-1

Accept



Setup Start



Revision ID: B1

Stop



Item Name: Basket Rib

Start Date: 7/23/09 Start Qty: 10.00



Cust Item ID:

Required Date: 7/24/09 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2235

Rev B1

100

0.00



Large Fab

Large Fab

Memo

0.00

Large Fab

1- Pick D3166-1 and cut as per dwg D2235 using DT8302 2- remove identification markings on tube 3- deburr

SAD 09-07-28 (X10)

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

=> Solution

(X10) ✓

120

Identify as per dwg & Stock Location: WA

0.00



Packaging

Memo

0.00

Packaging

SAD 09-07-29 (X10)

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Start Date: 7/23/09 Start Qty: 10.00



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Customer:

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Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

09/07/29 *[Signature]*

29-07-09 BP



QC

Memo

0.00

Quality Control

Picklist Print

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Work Order ID: 50822



Parent Item: D2235-1RevB1



Parent Item Name: Basket Rib


Start Date: 7/23/09

Required Date: 7/24/09

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
✓ D3166-1RevA1  Basket Hoop		Manufactured	No			100	Each	12.0000	10.0000			



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

WA

12

50172

12

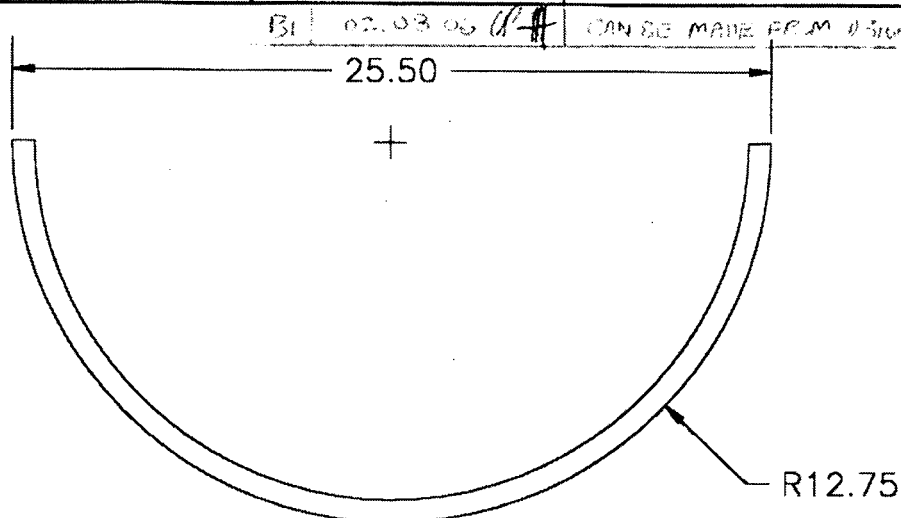
10

SAD 09-07-28



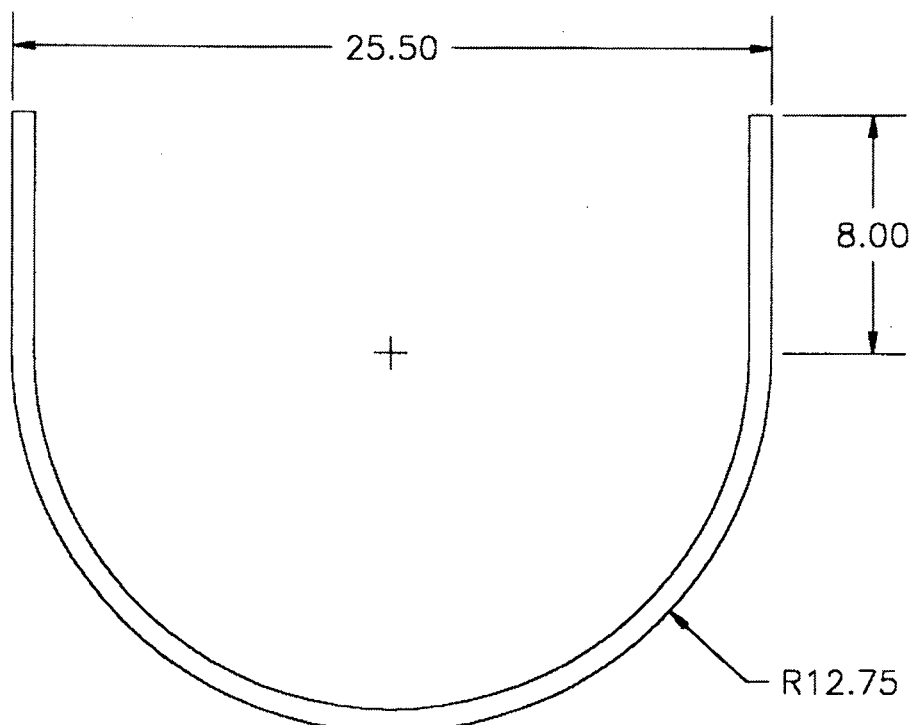
DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. B
CHECKED	APPROVED	D2235	SHEET 1 OF 1
DATE		TITLE	SCALE
94:12:16		BASKET RIBS	

RELEASED
11/16/03




D2235-1

W. 05/08/94



D2235-3

CAN BE MADE FROM D3100-1 
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.